

BACKGROUND:

The disc-brake-equipped Model H1B has a 5-position, adjustable telescopic hydraulic steering damper. The "stiffness" of steering dampening can be increased by turning the damper knob to a higher number.

PROBLEM:

With the damper in the #5 (hardest) position, the push-pull force can cause the damper rear frame stanchion to flex and bend.

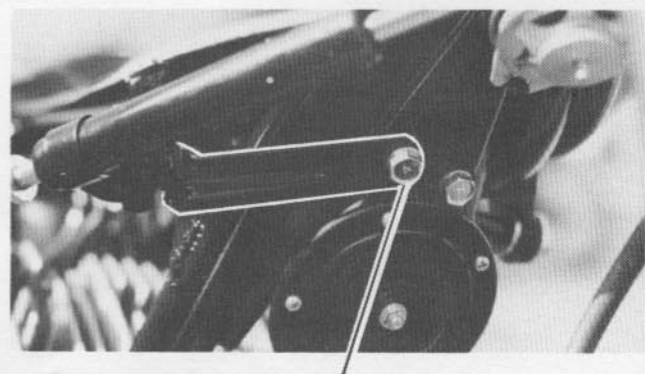
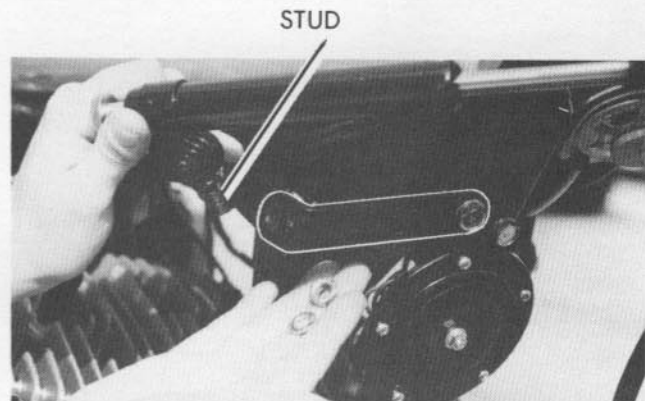
**CORRECTION:**

This reinforcing bracket must be installed to prevent flexing.

INSTALLATION:

Use this procedure to install the bracket.

- A. Remove the nut and lockwasher holding the steering damper to the frame stanchion.
- B. Take out the right-hand bolt and lockwasher from the horn bracket.
- C. Fasten the long side of the reinforcing damper bracket to the frame with the horn bolt and lockwasher. **NOTE:** Use a plain washer (P/N 411B0800) over the new bracket and don't tighten the bolt completely yet.
- D. Hold the other end of the bracket over the stanchion, insert the damper stud, and install the lockwasher and nut. Now, tighten the horn bolt and the damper nut.



BOLT, LOCKWASHER & FLATWASHER

PARTS INFORMATION:

DESCRIPTION	OLD PARTS		NEW PARTS		INTER-CHANGE	EFFECTIVE I.D.
	OLD P/N	REMARKS	NEW P/N	REMARKS	OLD ↔ NEW	
Steering Damper Bracket	None		32056-012	New Part	← ⊙ →	(H1B) KAF-58413

O = interchangeable X = not interchangeable □ = not available

The reinforcing bracket is incorporated on all H1B units after Frame No. KAF-58413. **IMPORTANT:** If the adjustable-type damper is installed on the H1 and H1C with CDI, the reinforcing bracket must be used with the damper.

WARRANTY INFORMATION:

Use job code X008 (0.2 hr.) to install the steering damper bracket on any H1B before frame number KAF-58413.

This is a factory directed modification, CLAIM TYPE 3 on the Warranty Request Form.

NOTE: Dealers subscribing to the Small Claims option Program are required to perform this modification and submit a Warranty Request Form for each unit so modified. The Small Claims Option Program applies to claim types 1 and 2 only. ■