

- \* Right engine cover

**NOTE:** Before removing right engine cover, first drain transmission oil.

- \* Oil pump  
(See page 26.)

## 6) Clutch and Primary Gear

- \* Spring plate, friction plates, clutch plates, spring plate pusher  
(See page 29.)

- \* Oil pump pinion  
(See page 31.)

- \* Primary gear  
(See page 31.)

- \* Clutch hub  
(See page 29.)

- \* Clutch housing  
(See page 29.)

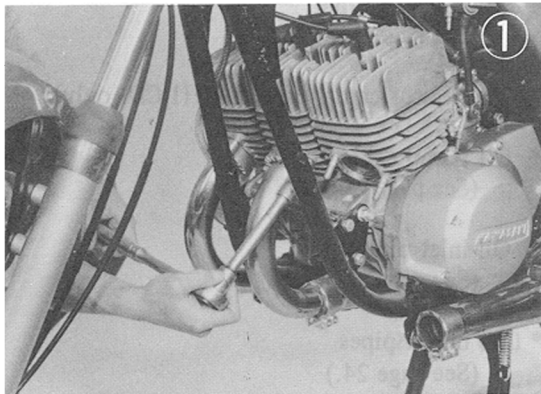
## 7) Pistons

- \* Exhaust pipes
- \* Cylinder heads
- \* Cylinders
- \* Piston pins, pistons, small end needle bearings  
(See page 19.)
- \* Piston rings  
(See page 21.)

## 3. ENGINE REMOVAL

To remove the engine from the frame for replacement or disassembly, the order given shows the minimum amount of parts that it is necessary to remove. Any other order than that given here will involve more work and a greater number of parts to be removed.

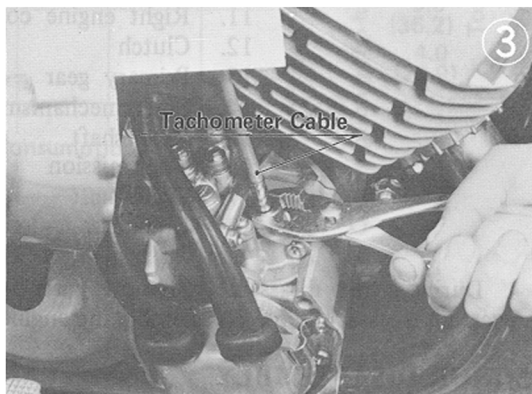
Exhaust pipes



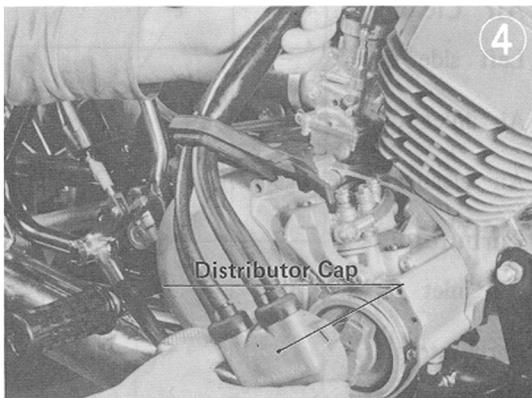
Oil pump cover



Tachometer cable



Distributor cap (H1 CDI only)



Air inlet pipes (See page 13.)

